



CUSTOM MACHINING LTD.

211 Barton St. E., Stoney Creek, Ont. L8E 2K3 • Tel: (905) 664-9445 • Fax: (905) 664-8341

Horizontal Boring Mills

| Machine | X-Axis Travel | Y-Axis Travel | Spindle Diameter | Table Size | # of Axes |
|----------------|---------------|---------------|------------------|-------------|-----------|
| HBM Floor Type | 720" | 240" | 8.0" | 660" x 192" | 8 |
| HBM Floor Type | 200" | 60" | 4.0" | 240" x 96" | 4 |
| HBM Floor Type | 200" | 60" | 4.0" | 240" x 96" | 4 |
| HBM Table Type | 160" | 96" | 5.0" | 72" x 160" | 4 |
| HBM Table Type | 160" | 96" | 5.0" | 72" x 84" | 5 |
| HBM Table Type | 160" | 96" | 5.0" | 60" x 72" | 5 |
| HBM Table Type | 100" | 80" | 5.125" | 72" x 84" | 5 |
| HBM Table Type | 100" | 72" | 6.0" | 72" x 120" | 4 |
| HBM Table Type | 100" | 60" | 5.125" | 72" x 84" | 5 |
| HBM Table Type | 80" | 60" | 5.125" | 60" x 72" | 5 |
| HBM Table Type | 80" | 60" | 4.0" | 60" x 60" | 5 |
| HBM Table Type | 80" | 60" | 5.0" | 60" x 72" | 5 |
| HBM Table Type | 60" | 60" | 5.0" | 48" x 48" | 5 |



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Vertical Turret Lathes

| Machine | Swing | Under Cross Rails | Table Size |
|--------------------|-------|-------------------|------------|
| VTL (Live Tooling) | 238" | 103" | 120" Dia. |
| VTL | 160" | 96" | 110" Dia. |
| VTL (Live Tooling) | 100" | 60" | 78" Dia. |
| VTL | 100" | 60" | 80" Dia. |
| VTL (Live Tooling) | 78" | 60" | 72" Dia. |
| VTL | 78" | 60" | 72" Dia. |
| VTL | 60" | 96" | 60" Dia |

Horizontal Lathes

| Machine | Swing | Between Centers | |
|---------|-------|-----------------|--|
| HL | 80" | 170" | |
| HL | 12" | 24" | |



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Machining Centers

| Machine | X-Axis Travel | Y-Axis Travel | Table Size | # of Axes |
|---------|---------------|---------------|------------|-----------|
| HMC | 80" | 48" | 30" x 78" | 4 |
| HMC | 60" | 48" | 24" x 50" | 4 |
| HMC | 60" | 48" | 36" x 36" | 4 |
| HMC | 60" | 48" | 36" x 36" | 4 |
| HMC | 60" | 48" | 36" x 20" | 4 |
| VMC | 60" | 30" | 30" x 60" | 4 |
| VMC | 60" | 30" | 30" x 60" | 3 |
| VMC | 48" | 30" | 30" x 48" | 4 |
| VMC | 48" | 30" | 20" x 48" | 4 |
| VMC | 48" | 20" | 20" x 48" | 5 |



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Double Column Bridge Machines

| Machine | X-Axis Travel | Y-Axis Travel | Under Rail | Table |
|----------------|---------------|---------------|------------|-------------|
| Bridge Machine | 200" | 160" | 120" | 120" x 160" |
| Bridge Machine | 200" | 120" | 90" | 120" x 160" |
| Bridge Machine | 200" | 120" | 72" | 120" x 160" |



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Inspection Equipment

| Machine | X-Axis Travel | Y-Axis Travel | Under Probe |
|---------------|-------------------------------|---------------|-------------|
| CMM | 100" | 200" | 60" |
| Laser Tracker | Faro - 100 FT Volume Capacity | | |